









VR® PROTECTIVE WEAR
POLYWEAR® DISPOSABLE GOWNS
POLYWOG™ WIPES

COMPLETE PRODUCT CATALOG



innovative protective solutions

Our History

In the 1960's, the pioneering Smith family began manufacturing one-of-a kind plastic reusable and disposable film solutions designed to protect people in the most challenging industrial and controlled environments. Today the family business—known as PolyCo—forges ahead with new technologies unlike any on the market to date.

Our Mission

Our mission is to provide customers with innovative products and methods that offer the greatest value, quality and service, and to do so with professional integrity and an uncompromising commitment to continuous improvement. PolyCo accepts the challenge of this mission and of future commitments to excellence knowing that achievement will contribute to the growth and success of our customers, employees, company and to the communities which we serve.

Our Vision

With our mission in mind, PolyCo continues to pioneer with innovative solutions and new Protective Wear that can contend with the challenges presented in the diversity of environments in today's world. In this catalog, new products that are being introduced for the first time include the VR® Jumpsuit, the VR® Thigh-High Boots, along with the VR® Heavy Duty Adjustable Strap and Grommet Aprons. In addition, both VR® and PolyWear® Gowns are now offered in a wider choice of colors than ever before. All of these innovative solutions are in response to certain applications with specific needs.

Our Guarantee

Your total satisfaction. In addition, our products are:

- Recyclable
- No polyvinyl chloride materials
- No latex
- Made in the USA





What is VR®?

In an effort to meet growing customer needs for a better and safer protective solution, PolyCo teamed up with film chemistry and engineering experts to replace PVC (polyvinyl chloride, or vinyl) and other limited-use protective wear. This extensive, collaborative research produced a material combining new age plastic resins with modern extrusion techniques. The result: exceptional quality, cost effectiveness, and superior comfort and safety. VR® is a trademark of and proprietary film product manufactured exclusively by PolyCo.

VR® Advantages

VR® Quality Performance

- Superior tensile strength, puncture resistance and elongation
- Excellent resistance to fats, oils and a broad range of chemicals
- Crack and tear resistant in cold work environments

VR® Exceptional Cost Savings

- Longer wearing. 4–6 times the average life of vinyl
- Disposal costs up to 50% less
- Greater recycling cost benefits

VR® Superior Comfort & Safety

- · Better comfort, lighter weight
- Odorless and non-toxic
- Approved for direct food contact
- Flexible design and coverage options
- Easily recycled, safely land-filled or incinerated

Why choose VR®?

All VR® easy-to-clean, reusable products deliver superior cold-temperature resistance, puncture resistance and a more ergonomically comfortable design with its 30% lighter weight construction over vinyl of the same thickness. In fact, 6 mil thick VR® outperforms 8 mil vinyl and weighs up to 50% less. Bottom line, you save more and worry less with VR®. In compliance with the OSHA Bloodborne Pathogen Standards, Part 1910.1030, VR® disposable products provide Level D splash protection. When properly used under normal conditions, VR® does not permit toxic chemicals, blood or other potentially infectious materials to pass through to employees. Furthermore, the University of Illinois School of Chemical Sciences confirmed VR® chemical resistance and accidental exposure protection against industrial concentrations of hydrofluoric, hydrochloric, sulfuric, and nitric acids. VR® has 4–6 times longer wear life over vinyl. Vinyl products tend to tear and crack, however PolyCo VR® contains no plasticizers making it perfect for frequent use and repeated cleaning in oily and/or cold work environments.

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VR® Gowns

VR® Gowns

Available in a wide variety of sizes and lengths.

Available in blue, white, yellow or red.

2 comfortable weights and the option of extra long, all guaranteed to ensure a perfect fit.

Economical alternative for full frontal body protection.

Greater coverage for applications where the threat of biological or chemical contamination exists.

Thumb loop and elastic cuff design provides continuous protection between glove and sleeve.

Bulk packaging is standard. Cleanroom-packaging (for critical environments) is available.

"We are now putting these VR Gowns on all of our production employee's due to the excellent chemical protection that these gowns offer"

~ International Electronic Device Manufacturer

Alternate packaging options are available, including individual bagging.

Additional colors are available in 50-case minimum quantity orders. Contact your sales representative to request a quotation.





VR® Thumb Loop Gowns



Size	Stock No.	Material	Color	Case Pack	Case Wt.
Regular	42400	4 mil	Blue	50 bulk	18 lbs.
45" Length	42402	4 mil	O White	50 bulk	18 lbs.
	42404	4 mil	Yellow	50 bulk	18 lbs.
	42406	4 mil	Green	50 Bulk	18 lbs.
	42401	6 mil	Blue	50 bulk	25 lbs.
	42403	6 mil	O White	50 bulk	25 lbs.
	42405	6 mil	Yellow	50 bulk	25 lbs.
Regular X Long	42470	4 mil	Blue	50 bulk	21 lbs.
55" Length	42471	6 mil	Blue	50 bulk	27 lbs.
Large	42500	4 mil	Blue	50 bulk	21 lbs.
50" Length	42502	4 mil	O White	50 bulk	21 lbs.
	42504	4 mil	Yellow	50 bulk	21 lbs.
	42506	4 mil	Green	50 Bulk	21 lbs.
	42501	6 mil	Blue	50 bulk	29 lbs.
	42503	6 mil	O White	50 bulk	29 lbs.
	42505	6 mil	Yellow	50 bulk	29 lbs.
Large X Long	42570	4 mil	Blue	50 bulk	22 lbs.
55" Length	42571	6 mil	Blue	50 bulk	31 lbs.
X Large	42600	4 mil	Blue	50 bulk	27 lbs.
55" Length	42602	4 mil	O White	50 bulk	27 lbs.
	42604	4 mil	Yellow	50 bulk	27 lbs.
	42606	4 mil	Green	50 bulk	27 lbs.
	42601	6 mil	Blue	50 bulk	36 lbs.
	42603	6 mil	O White	50 bulk	36 lbs.
	42605	6 mil	Yellow	50 bulk	36 lbs.
XX Large	42700	4 mil	Blue	50 bulk	29 lbs.
55" Length	42701	6 mil	Blue	50 bulk	37 lbs.
Regular, perf.	42410	4 mil	Blue	5 bags of 10	19 lbs.
Regular, perf.	42416	4 mil	Green	5 bags of 10	19 lbs.
Large, perf.	42510	4 mil	Blue	5 bags of 10	22 lbs.
Large, perf.	42516	4 mil	Green	5 bags of 10	22 lbs.
X Large, perf	42610	4 mil	Blue	5 bags of 10	28 lbs.



VR® Elastic Cuff Gowns



Size	Stock No.	Material	Color	Case Pack	Case Wt.
Regular	42450	4 mil	Blue	50 bulk	19 lbs.
45" Length	42452	4 mil	O White	50 bulk	19 lbs.
	42454	4 mil	Yellow	50 bulk	19 lbs.
	42458	4 mil	Red	50 bulk	19 lbs.
	42451	6 mil	Blue	50 bulk	25 lbs.
	42453	6 mil	O White	50 bulk	25 lbs.
	42455	6 mil	Yellow	50 bulk	25 lbs.
Regular X Long	42480	4 mil	Blue	50 bulk	21 lbs.
55" Length	42488	4 mil	Red	50 bulk	21 lbs.
	42481	6 mil	Blue	50 bulk	27 lbs.
Large	42550	4 mil	Blue	50 bulk	22 lbs.
50" Length	42552	4 mil	O White	50 bulk	22 lbs.
	42554	4 mil	Yellow	50 bulk	22 lbs.
	42558	4 mil	Red	50 bulk	22 lbs.
	42551	6 mil	Blue	50 bulk	30 lbs.
	42553	6 mil	O White	50 bulk	30 lbs.
	42555	6 mil	Yellow	50 bulk	30 lbs.
Large X Long	42580	4 mil	Blue	50 bulk	22 lbs.
55" Length	42588	4 mil	Red	50 bulk	22 lbs.
	42581	6 mil	Blue	50 bulk	30 lbs.
X Large	42650	4 mil	Blue	50 bulk	22 lbs.
50" Length	42652	4 mil	O White	50 bulk	22 lbs.
	42654	4 mil	Yellow	50 bulk	22 lbs.
	42658	4 mil	Red	50 bulk	22 lbs.
	42651	6 mil	Blue	50 bulk	31 lbs.
	42653	6 mil	O White	50 bulk	31 lbs.
	42655	6 mil	Yellow	50 bulk	31 lbs.
X Large X Long	42680	4 mil	Blue	50 bulk	28 lbs.
55" Length	42688	4 mil	Red	50 bulk	28 lbs.
	42681	6 mil	Blue	50 bulk	37 lbs.



42410 Perforation feature for quick, easy doffing.

Shoe and boot covers on pages 16–17

info@polycousa.com • www.polycousa.com

Tel: 888.893.3330 • Fax: 217.893.3003

VR® Coverback Gowns

VR® Trough Gowns

Gown design protects like a full coverage coat but with a ventilated back for added comfort.

Economical alternative for full frontal body protection.

Greater coverage for applications where the threat of biological or chemical contamination exists.

Elastic Cuff provides continuous protection between glove and sleeve.

Available in two sizes and two lengths for optimum fit.

Available in blue, white, yellow or green. Additional colors are available in 50-case minimum quantity orders.

Bulk packaging is standard. Cleanroom-packaging (for critical environments) is available.

Alternate packaging options are available, including individual bagging.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Large	42850	4 mil	Blue	50 bulk	32 lbs.
45" Length	42852	4 mil	O White	50 bulk	32 lbs.
	42851	6 mil	Blue	50 bulk	40 lbs.
	42853	6 mil	O White	50 bulk	40 lbs.
Large X Long	42880	4 mil	Blue	50 bulk	34 lbs.
55" Length	42882	4 mil	O White	50 bulk	34 lbs.
	42884	4 mil	Yellow	50 bulk	34 lbs.
	42886	4 mil	Green	50 bulk	34 lbs.
X Large	42950	4 mil	Blue	50 bulk	35 lbs.
45" Length	42952	4 mil	O White	50 bulk	35 lbs.
	42951	6 mil	Blue	50 bulk	42 lbs.
	42953	6 mil	O White	50 bulk	42 lbs.
X Large X Long	42980	4 mil	Blue	50 bulk	37 lbs.
55" Length	42982	4 mil	O White	50 bulk	37 lbs.
	42984	4 mil	Yellow	50 bulk	37 lbs.
	42986	4 mil	Green	50 bulk	37 lbs.



Specially designed for protection against harsh chemicals such as sulfuric acid.

The catch trough in the hem at the bottom of the bib is designed to collect any rundown of fluids on the front of the gown into the seamless hem. The collected fluids are allowed to drain out at the corner drain holes on either side preventing frontal roll-off onto the feet and toes.

The adjustable ties at the neck allow for a secure, close-around-the-neck fit providing the highest neckline possible.

Elastic cuffs provide a secure fit at the wrists.

Open back design allows for air circulation and venting.

Available in 4 sizes (S, M, L & XL).

Each Gown is individually bagged and packed in a poly bag lined case.

Alternate packaging options are available. Cleanroompackaging (for critical environments) is also available.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Small 42"Length	43350	4 mil	Blue	50 bulk	19 lbs.
Regular 45" Length	43450	4 mil	Blue	50 bulk	19 lbs.
Large 50"Length	43550	4 mil	Blue	50 bulk	21 lbs.
X Large 50" Length	43650	4 mil	Blue	50 bulk	22 lbs.



Wrap-around hem on small & regular sizes



Partial wrap-around hem on large & extra-large sizes



VR® Die-Cut Aprons



VR® Die-Cut Aprons

Economical and lightweight one-piece comfort construction.
Eliminates separate ties to avoid contamination problems.

Ideal for critical and controlled environments.

Available in blue, white, yellow or green. Additional colors are available in 50-case minimum quantity orders.

3 lengths provide optimum protection for every application. Bulk packaging is standard. Cleanroom-packaging (for critical environments) is available.

Alternate packaging options are available, including individual bagging.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
35" x 45"	46400	4 mil	Blue	100 bulk	18 lbs.
	46402	4 mil	O White	100 bulk	18 lbs.
	46404	4 mil	Yellow	100 bulk	18 lbs.
	46406	4 mil	Green	100 bulk	18 lbs.
	46401	6 mil	Blue	100 bulk	26 lbs.
	46403	6 mil	O White	100 bulk	26 lbs.
	46405	6 mil	Yellow	100 bulk	26 lbs.
	46420	8 mil	Blue	50 bulk	16 lbs.
	46422	8 mil	O White	50 bulk	16 lbs.
	46424	8 mil	Yellow	50 bulk	16 lbs.
35" x 55"	46500	4 mil	Blue	100 bulk	23 lbs.
	46502	4 mil	O White	100 bulk	23 lbs.
	46504	4 mil	Yellow	100 bulk	23 lbs.
	46506	4 mil	Green	100 bulk	23 lbs.
	46501	6 mil	Blue	100 bulk	30 lbs.
	46503	6 mil	O White	100 bulk	30 lbs.
	46505	6 mil	Yellow	100 bulk	30 lbs.
	46509	6 mil	Red	100 bulk	30 lbs.
	46520	8 mil	Blue	50 bulk	21 lbs.
	46522	8 mil	O White	50 bulk	21 lbs.
	46524	8 mil	Yellow	50 bulk	21 lbs.
35" x 65"	46600	4 mil	Blue	100 bulk	27 lbs.
	46602	4 mil	O White	100 bulk	27 lbs.
	46604	4 mil	Yellow	100 bulk	27 lbs.
	46601	6 mil	Blue	100 bulk	35 lbs.
	46603	6 mil	O White	100 bulk	35 lbs.
	46605	6 mil	Yellow	100 bulk	35 lbs.
	46620	8 mil	Blue	50 bulk	26 lbs.
	46622	8 mil	O White	50 bulk	26 lbs.
	46624	8 mil	Yellow	50 bulk	26 lbs.
35" x 60" w/ Belly Patch	46124	8 mil	Yellow	48 (4/12's)	16 lbs.







VR® Grommet Aprons **VR®** Grommet Aprons Constructed entirely of VR® material including the grommets for an environmentally safer, more durable product. Ideal for critical and controlled environments. Available in blue, white, yellow or green. Additional colors are available in 50-case minimum quantity orders. 3 lengths provide optimum protection for every application. Three 30" polyester ties included for each apron. Bulk packaging is standard. Cleanroom-packaging (for critical environments) is available. Alternate packaging options are available, including individual bagging. Color Case Pack Case Wt. 35" x 45" with ties 45400 100 bulk 22 lbs. Blue 22 lbs. 45402 White 100 bulk 4 mil 45404 100 bulk 22 lbs. 4 mil Yellow 45401 6 mil Blue 100 bulk 33 lbs. 45403 White 100 bulk 33 lbs. 100 bulk 45405 6 mil Yellow 33 lbs. 45420 50 bulk 20 lbs. 8 mil Blue 45422 8 mil O White 50 bulk 20 lbs. 45424 50 bulk 20 lbs. 8 mil Yellow 35" x 50" with ties 45000 4 mil Blue 100 bulk 25 lbs. 100 bulk 36 lbs. 45001 6 mil Blue Blue 50 bulk 23 lbs. 35" x 55" with ties 45500 100 bulk 28 lbs. 4 mil Blue 45502 White 100 bulk 28 lbs. 4 mil 45504 4 mil Yellow 100 bulk 28 lbs. 45501 6 mil Blue 100 bulk 37 lbs. 45503 White 100 bulk 37 lbs. 45505 6 mil Yellow 100 bulk 37 lbs. 45520 Blue 50 bulk 26 lbs. 45522 White 50 bulk 26 lbs. 45524 8 mil Yellow 50 bulk 26 lbs. Polyester ties, 30" 89999 O White 150/pack 1 lb. "PolyCo VR® Aprons hold up longer and protect me better than vinyl in our oily environment" 45" Length 50″ Length Available in Blue Only 55" Length ~ Southern Sheet Metal Fabricator

VR® Die-Cut Grommet Aprons

VR® Heavy Duty Aprons

Die-Cut Grommet Aprons meet the challenges of safety and sanitation in personal protection.

Ergonomic die-cut design with reinforced grommets at the waist provides comfortable fit.

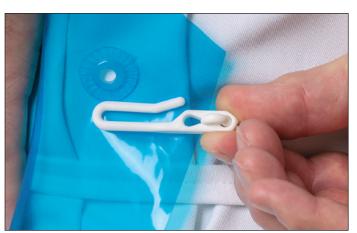
Popular hook & cord system is standard for easy donning and doffing. Also available with optional polyester ties.

Available in blue, white or yellow and in two different weights.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
35" x 55"	48520	8 mil	Blue	60 (5 packs of 12)	25 lbs.
	48522	8 mil	${\bf O}$ White	60 (5 packs of 12)	25 lbs.
	48524	8 mil	Yellow	60 (5 packs of 12)	25 lbs.
	48500	12 mil	Blue	48 (4 packs of 12)	32 lbs.
	48502	12 mil	${\bf O}$ White	48 (4 packs of 12)	32 lbs.
	48504	12 mil	Yellow	48 (4 packs of 12)	32 lbs.
20" Elastic Cord w/ Hook	89998	-	White	12/pkg.	1 lb.
Polyester ties, 30"	89999	_	White	150/Bundle	1 lb.

"VR! What a great product for employee splash protection!"

~ Mid-Atlantic Paint Manufacturer



Standard elastic cord & hook system.



Optional polyester tie with reinforced grommet.

VR® HD Grommet Apron

Made of strong 12 mil VR® material.

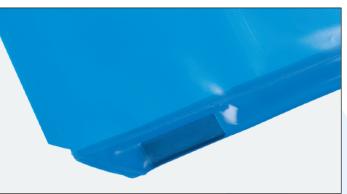
Neck and waist ties allow for maximum adjustment.

Provided with standard 30" polyester ties.

Ultrasonically attached grommets are strong and durable.

Available with weighted bottom for applications where strong air flow exists.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
35" x 48"	45100	12 mil	Blue	48 (4 packs of 12)	22 lbs.
35" x 48" Weighted	45200	12 mil	Blue	24 (2 packs of 12)	31 lbs.
Polyester ties, 30"	89999	-	White	150/Bundle	1 lb.



Weighted bottom hemline available.

VR® HD Adjustable Strap Apron

Made of strong 12 mil VR® material.

Ergonomic, one-piece construction with easy-on/easy-off secure buckle for greater productivity.

Protection equal to 16-to-22 mil vinyl or other reinforced materials, but at a more comfortable, lighter weight.

Adjustable self-material neck strap.

Additional colors are available in minimum quantity orders. Contact your sales representative to request a quotation.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
35" x 48"	47500	12 mil	Blue	24 individually bagged	16 lbs.
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Adjustable neck strap for added comfort.



VR® Sleeves **VR® Sleeve Gloves**



"These VR® Sleeves performed better than anticipated within our biological application." ~ West Coast Tissue Bank



Strong, natural rubber elastic cuffs. Easy-to-clean and reuse. Textured inside surface minimizes cling and enhances ventilation static; smooth outside surface provides easier Available in blue, white and yellow (clear available by special

Lightweight yet more durable than vinyl.

Ideal for flexibility and product longevity.

Two lengths and two widths deliver maximum protection and maximum productivity.

Bulk packaging is standard. Cleanroom-packaging (for critical environments) is available.

Alternate packaging options are available, including individual bagging.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
18" Standard	41800	4 mil	Blue	150 bulk (75 pair)	8 lbs.
	41802	4 mil	${\bf O}$ White	150 bulk (75 pair)	8 lbs.
	41804	4 mil	Yellow	150 bulk (75 pair)	8 lbs.
	41801	6 mil	Blue	150 bulk (75 pair)	12 lbs.
	41803	6 mil	O White	150 bulk (75 pair)	12 lbs.
	41805	6 mil	Yellow	150 bulk (75 pair)	12 lbs.
18" Extra Wide	41850	4 mil	Blue	150 bulk (75 pair)	9 lbs.
	41852	4 mil	${\bf O}$ White	150 bulk (75 pair)	9 lbs.
	41854	4 mil	Yellow	150 bulk (75 pair)	9 lbs.
	41851	6 mil	Blue	150 bulk (75 pair)	14 lbs.
	41853	6 mil	O White	150 bulk (75 pair)	14 lbs.
	41855	6 mil	Yellow	150 bulk (75 pair)	14 lbs.
24" Shoulder Length	41900	4 mil	Blue	150 bulk (75 pair)	10 lbs.



Unique fusion of a nitrile glove and a VR® 6 mil protective sleeve. Overall length of 28 inches provides complete durable hand and arm protection.

Comfortably flexible with high tactile sensitivity.

Elastic cuff allows for adjustable positioning on the upper arm.

Resistant to a broad range of hazardous chemicals.

Exceptional resistance to hydrofluoric, hydrochloric, sulfuric & nitric acids.

Naturally low particle count, surface resistivity and good static dissipation.

Meets or exceeds OSHA Level D chemical protective apparel requirements for splash protection.

Strong, durable, lightweight, ergonomic and latex-free.

Pairs are individually packed for quick and easy use.

50 Series: Unlined glove, 11 mil thickness.

60 Series: Unlined glove, 15 mil thickness.

70 Series: Lined glove, 11 mil thickness.

80 Series: Lined glove, 15 mil thickness.

Series	Size	Glove	Stock No.	Color	Case Pack	Case Wt.
50 Series	X Small	6	41250	Blue/Green	100 (50 pair, bagged)	9 lbs.
	Small	7	41350	Blue/Green	100 (50 pair, bagged)	10 lbs.
	Medium	8	41450	Blue/Green	100 (50 pair, bagged)	10 lbs.
	Large	9	41550	Blue/Green	100 (50 pair, bagged)	10 lbs.
	X Large	10	41650	Blue/Green	100 (50 pair, bagged)	11 lbs.
60 Series	Small	7	41360	Blue/Green	100 (50 pair, bagged)	12 lbs.
	Medium	8	41460	Blue/Green	100 (50 pair, bagged)	13 lbs.
	Large	9	41560	Blue/Green	100 (50 pair, bagged)	14 lbs.
	X Large	10	41660	Blue/Green	100 (50 pair, bagged)	14 lbs.
70 Series	X Small	6	41270	Blue/Blue	100 (50 pair, bagged)	10 lbs.
	Small	7	41370	Blue/Blue	100 (50 pair, bagged)	11 lbs.
	Medium	8	41470	Blue/Blue	100 (50 pair, bagged)	11 lbs.
	Large	9	41570	Blue/Blue	100 (50 pair, bagged)	12 lbs.
	X Large	10	41670	Blue/Blue	100 (50 pair, bagged)	13 lbs.
80 Series	X Small	6	41280	Blue/Green	100 (50 pair, bagged)	11 lbs.
	Small	7	41380	Blue/Green	100 (50 pair, bagged)	12 lbs.
	Medium	8	41480	Blue/Green	100 (50 pair, bagged)	13 lbs.
	Large	9	41580	Blue/Green	100 (50 pair, bagged)	14 lbs.
	X Large	10	41680	Blue/Green	100 (50 pair, bagged)	14 lbs.





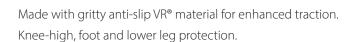


50 Series: 11 mil thick, unlined 60 Series: 15 mil thick, unlined

70 Series: 11 mil thick, lined

80 Series: 15 mil thick, lined

VR® Boot Covers



Ideal for use where biological and chemical liquids are present.

Two supple weights provide flexible, lightweight coverage.

Available in blue, yellow or clear. White available by special

Bulk packaging is standard. Cleanroom-packaging (for critical environments) is available.

Alternate packaging options are available, including individual bagging.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Regular w/ Elastic Top	49350	4 mil	Blue	100 bulk (50 pair)	8 lbs.
	49354	4 mil	Yellow	100 bulk (50 pair)	8 lbs.
	49356	4 mil	O Clear	100 bulk (50 pair)	8 lbs.
	49358	4 mil	Green	100 bulk (50 pair)	8 lbs.
	49351	6 mil	Blue	100 bulk (50 pair)	11 lbs.
	49355	6 mil	Yellow	100 bulk (50 pair)	11 lbs.
	49357	6 mil	O Clear	100 bulk (50 pair)	11 lbs.
Large w/ Elastic Top	49550	4 mil	Blue	100 bulk (50 pair)	9 lbs.
	49554	4 mil	Yellow	100 bulk (50 pair)	9 lbs.
	49556	4 mil	O Clear	100 bulk (50 pair)	9 lbs.
	49558	4 mil	Green	100 bulk (50 pair)	9 lbs.
	49551	6 mil	Blue	100 bulk (50 pair)	13 lbs.
	49555	6 mil	Yellow	100 bulk (50 pair)	13 lbs.
	49557	6 mil	O Clear	100 bulk (50 pair)	13 lbs.





White available by special order

VR® Shoe Covers

Made with gritty anti-slip VR® material for enhanced traction. Superior foot and shoe coverage with secure elastic top.

Ideal for use where biological and chemical liquids are present.

Two supple weights provide flexible, lightweight coverage.

Bulk packaging is standard. Cleanroom-packaging (for critical environments) is available.

Alternate packaging options are available, including individual bagging.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Regular w/ Elastic Top	49310	4 mil	Blue	200 bulk (100 pair)	9 lbs.
	49314	4 mil	Yellow	200 bulk (100 pair)	9 lbs.
	49316	4 mil	O Clear	200 bulk (100 pair)	9 lbs.
	49318	4 mil	Green	200 bulk (100 pair)	9 lbs.
	49311	6 mil	Blue	200 bulk (100 pair)	13 lbs.
	49315	6 mil	Yellow	200 bulk (100 pair)	13 lbs.
	49317	6 mil	O Clear	200 bulk (100 pair)	13 lbs.
Large w/ Elastic Top	49510	4 mil	Blue	200 bulk (100 pair)	12 lbs.
	49514	4 mil	Yellow	200 bulk (100 pair)	12 lbs.
	49516	4 mil	O Clear	200 bulk (100 pair)	12 lbs.
	49518	4 mil	Green	200 bulk (100 pair)	12 lbs.
	49511	6 mil	Blue	200 bulk (100 pair)	18 lbs.
	49515	6 mil	Yellow	200 bulk (100 pair)	18 lbs.
	49517	6 mil	O Clear	200 bulk (100 pair)	18 lbs.



VR® Shoe Covers & Shrouds







VR® Boot Shrouds

Knee-high lower leg protection.

Guards against liquids and other materials from falling into tops of boots.

Elastic top, 12 inch length provides optimum protection. Easy to clean and reuse.

Size	Stock No.	Material	Color	Case Pack	Case Wt.			
Universal w/ Elastic Top	58100	4 mil	Blue	100 bulk (50 pair)	6 lbs.			
	58104	4 mil	Yellow	100 bulk (50 pair)	6 lbs.			







VR® Jump Suit



Continuous coverage from foot to high on the thigh for protection from fluids and contaminants.

Flexible 4 mil blue leggings bonded with double heat seals to our gritty anti-slip 4 mil clear Shoe Covers.

A full 34 inches long from the sole to the elastic top opening.

Elastic is encapsulated at the ankles and top securing the fit and preventing slide down.

Works comfortably when layered over scrubs or street clothes and under other protective outer wear.

Ideal for use where biological and chemical liquids are present.

One size fits all with elastic tops for height adjustment.

Bulk packaging is standard. Cleanroom-packaging (for critical environments) is available.

Alternate packaging options are available, including individually bagged.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Universal	49580	4 mil	Blue	25 Individually Bagged	14 lbs.

"The VR product is tremendous because it is so much more flexible than the usual PVC products."

~ Midwest Semi-Conductor Manufacturer

When developing our protective footwear products, special attention was given to traction in wet environments. Many solutions to the problem were considered, including treads, rubber coatings and solid additives.

Our solution maintains the integrity of the VR® barrier by using a special fabrication method that provides texture to the product without the need for additional materials. The texture we've integrated into our barrier material is akin to the adhesive traction strips found on exterior walkways around the world.

Many users turn the texture to the inside—against the sole of the shoe or boot—for best traction in slippery environments. This gives the sole of the shoe a firm grip on the VR® footwear. Others use it with the texture on the outside depending on footwear and flooring surface conditions.

Continuous coverage combines the upper body protection of a short sleeve Gown with the lower body protection of our Thigh

Flexible one-piece 4 mil blue short-sleeve upper body with leggings is bonded with double heat seals to our gritty anti-slip 4 mil clear Shoe Covers.

Open-back design allows for air circulation and ventilation for cooler protection.

Short sleeve design provides a comfortable fit reducing pulldown tension around the neck.

One size fits all with an adjustable neck and waist straps for custom fitting.

Elastic is encapsulated at the ankles securing the fit and preventing slide down.

Works comfortably when layered over scrubs or street clothes and under other protective outer wear.

Ideal for use where biological and chemical liquids are present. Individually bagged for distribution and easy use.

Cleanroom packaging (for critical environments) is available.

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Universal	44550	4 mil	Blue	25 Individually Bagged	14 lhs







Anti-Slip Texture with VR® Footwear Products



Detail of anti-slip texture.

Tel: 888.893.3330 • Fax: 217.893.3003 18 info@polycousa.com • www.polycousa.com

VR® Trench Coat

VR® Rainwear



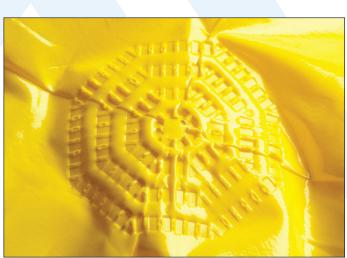
Extra long 50" length provides neck to below-the-knee protection.

Additional Colors are available in minimum quantity orders. Contact your sales representative for more information.

Size	Stock No	Material	Color	Case Pack	Case Wt.
Evtra Large	56624	8 mil	Vallow	12 (individually bagged)	17 lhs



Large snaps with storm flap



Reinforced construction

Naturally soft and lightweight.

Available with and without attached hood.

3-piece construction; jacket with storm flap; adjustable, quick-release elastic overalls.

Comfort-fit design with oversized snaps for quick donning and doffing.

Impervious to fats and oils; resistant to a broad range of acids and chemicals.

Odorless, nontoxic, easy-to- clean and disinfect.

Cold-crack and tear-resistant.

VR® Jackets w/ Hood

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Small	51324	8 mil	Yellow	12 (individually bagged)	10 lbs.
Medium	51424	8 mil	Yellow	12 (individually bagged)	11 lbs.
Large	51524	8 mil	Yellow	12 (individually bagged)	12 lbs.
X Large	51624	8 mil	Yellow	12 (individually bagged)	13 lbs.
XX Large	51724	8 mil	Yellow	12 (individually bagged)	14 lbs.
XXX Large	51824	8 mil	Yellow	12 (individually bagged)	15 lbs.

VR® Jackets

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Small	50324	8 mil	Yellow	12 (individually bagged)	9 lbs.
Medium	50424	8 mil	Yellow	12 (individually bagged)	10 lbs.
Large	50524	8 mil	Yellow	12 (individually bagged)	11 lbs.
X Large	50624	8 mil	Yellow	12 (individually bagged)	12 lbs.
XX Large	50724	8 mil	Yellow	12 (individually bagged)	13 lbs.
XXX Large	50824	8 mil	Yellow	12 (individually bagged)	14 lbs.

VR® Overalls

Size	Stock No.	Material	Color	Case Pack	Case Wt.
Small	53324	8 mil	Yellow	12 (individually bagged)	9 lbs.
Medium	53424	8 mil	Yellow	12 (individually bagged)	10 lbs.
Large	53524	8 mil	Yellow	12 (individually bagged)	11 lbs.
X Large	53624	8 mil	Yellow	12 (individually bagged)	12 lbs.
XX Large	53724	8 mil	Yellow	12 (individually bagged)	13 lbs.
XXX Large	53824	8 mil	Yellow	12 (individually bagged)	14 lbs.



uick release huckles



Large snaps with storm flap

Tel: 888.893.3330 • Fax: 217.893.3003



Cross-straps for comfort



Reinforced construction



21



info@polycousa.com • www.polycousa.com

Superior rain protection.

Generous one-size-fits-all universal size; 50 inch width, 42 inch length.

Attached hood keeps head and face dry.

Heat-sealed side seams for leak-proof protection.

Custom color combinations are available in minimum quantity orders. Contact your sales representative for more information.

Size	Stock No	Material	Color	Case Pack	Case Wt.	
Universal	56504	4 mil	Vallow	24 (individually bagged)	8 lhs	



Convenient 8" x 12" size wipes.

Specially formulated to perform in the toughest industrial environments.

Perfect for cleaning impervious apparel, tools and nonporous work surfaces when used in a continuous cleaning program.

Easy, no-rinse formula is a real time-saver.

Removes oils, greases and other processing residues.

Meets FDA standards and contains no color additives or fragrances.

Contains surfactants and quaternary ammonia compounds.

Product	Stock No	Description	Case Pack	Case Wt.
PolyWog Wipes	31300	300 wipes/bucket	4 Buckets/case	49 lbs.
PolyWog Refill	31310	300 wipes/bag	2 Bags/case	19 lbs.



When Using PolyWog™ Wipes:

PolyWog Wipes can be used for wiping down any VR Protective Wear product and cleaning away any build-up of dirt and residue. PolyWog Wipes cut through grease and oils easily with no rinsing required, leaving no residues behind. Evaporation time of the no-fragrance solution is just 60 seconds and the item is ready for reuse. PolyWog Wipes also work great when used to clean tools and nonporous work surfaces, especially stainless steel.





PolyWog Wipes were specifically developed in response to requests from many small to medium processors without in-house laundering capabilities. Special attention was given to four objectives:

1) Cleaning could be done without the presence of water or the need for rinsing.

2) Quick drying.

2) Efficiently removes of proteins, grease and oils.

3) An unscented solution that emits no fragrance during and after cleaning.

PolyWog Wipes successfully fulfills all four of these objectives having been tried and true for over 15 years.

Poly Wear

Available in eight popular colors.

In compliance with FDA requirements and tested in accordance with ASTM standards including breaking load, tensile strength and elongation.

In compliance with OSHA Bloodborne Pathogen Standard (1910.1030).

FDA 510(k) Clearance No. K925077 Isolation Gowns.

FDA 510(k) Clearance No. K230384 PolyWear Personal Protective Level 3.

Superior physical properties over imports.

Easy tear-away feature for quick gown removal nd safe disposal.

Contoured thumb loops secure gown sleeve for added protection.

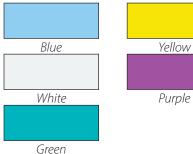
Proprietary design redirects stress to the film material not to the thermal seals.

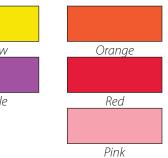
Full-length open back affords better comfort and shoulder coverage.

Provides liquid and aerosol blood resistance.

Lightweight, lintless construction.

Additional colors are available in 50-case minimum quantity orders. Contact your sales representative for more information.







Extendable back ties for best fit

Smooth 1mil Gowns

Size	Packaging	Stock No.	Color	Case Pack	Case Wt
Regular	Dispenser Boxed	10400	Blue	5 Boxes of 20/case	12 lbs.
	& Individually	10402	${\bf O}$ White	5 Boxes of 20/case	12 lbs.
	Bagged	10404	Yellow	5 Boxes of 20/case	12 lbs.
	Bulk/Individually	10410	Blue	100/case	11 lbs.
	Bagged	10412	O White	100/case	11 lbs.
		10414	Yellow	100/case	11 lbs.
	Bulk	10420	Blue	100/case	11 lbs.
		10422	O White	100/case	11 lbs.
		10424	Yellow	100/case	11 lbs.
Large	Dispenser Boxed	10500	Blue	5 Boxes of 15/case	11 lbs.
	& Individually	10502	O White	5 Boxes of 15/case	11 lbs
	Bagged	10504	Yellow	5 Boxes of 15/case	11 lbs
	Bulk/Individually	10510	Blue	100/case	13 lbs
	Bagged	10511	Purple	100/case	13 lbs
		10512	O White	100/case	13 lbs
		10513	Orange	100/case	13 lbs
		10514	Yellow	100/case	13 lbs
į		10515	Pink	100/case	13 lbs
		10516	Green	100/case	13 lbs
		10518	Red	100/case	13 lbs
	Bulk	10520	Blue	100/case	13 lbs
		10521	Purple	100/case	13 lbs
		10522	O White	100/case	13 lbs
		10523	Orange	100/case	13 lbs
		10524	Yellow	100/case	13 lbs
		10525	Pink	100/case	13 lbs
		10526	Green	100/case	13 lbs
		10528	Red	100/case	13 lbs
X Large	Dispenser Boxed	10600	Blue	5 Boxes of 15/case	12 lbs
	& Individually	10602	${\bf O}$ White	5 Boxes of 15/case	12 lbs
	Bagged	10604	Yellow	5 Boxes of 15/case	12 lbs
	Bulk/Individually	10610	Blue	75/case	11 lbs
	Bagged	10612	${\bf O}$ White	75/case	11 lbs
		10614	Yellow	75/case	11 lbs
	Bulk	10620	Blue	75/case	11 lbs
		10622	${\bf O}$ White	75/case	11 lbs
		10624	Yellow	75/case	11 lbs
XX Large	Bulk	10720	Blue	75/case	12 lbs
		10722	O White	75/case	12 lbs

Smooth 1mil Coverback Gowns (min. order req.)

Size	Packaging	Stock No. Color	Case Pack	Case Wt.
Large	Bulk	10820 • Blue	50/case	13 lbs.
Smo	oth 2mil	Gowns		

Size	Packaging	Stock No.	Color	Case Pack	Case Wt.		
Large	Bulk	12520	Blue	50/case	12 lbs.		
	Bulk	12526	Green	50/case	12 lbs.		
	Bulk	12523	Orange	50/case	12 lbs.		
X Large	Bulk	12620	Blue	50/case	15 lbs.		
	Bulk	12626	Green	50/case	15 lbs.		
	Bulk	12623	Orange	50/case	15 lbs.		



Also available in coverback design for added protection

Poly Wear

Available in five popular colors.

Lightly embossed texture throughout gown surface.

In compliance with FDA requirements and tested in accordance with ASTM standards including breaking load, tensile strength and elongation.

In compliance with OSHA Bloodborne Pathogen Standard (1910.1030).

FDA 510(k) Clearance No. K925077 Isolation Gowns.

FDA 510(k) Clearance No. K230384 PolyWear Personal Protective Level 3.

Superior physical properties over imports.

Easy tear-away feature for quick gown removal and safe disposal.

Contoured thumb loops secure gown sleeve for added protection.

Proprietary design redirects stress to the film material not to the thermal seals.

Full-length open back affords better comfort and shoulder coverage.

Provides liquid and aerosol blood resistance.

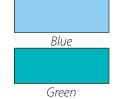
Lightweight, lintless construction.

Additional colors are available in 50-case minimum quantity orders. Contact your sales representative for more information.

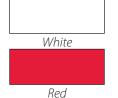
Easy tear-away for quick gown removal and safe disposal

Embossed 1mil Gowns

Dispenser Boxed & Individually Bagged Bulk/Individually	11400 11402 11404 11410	BlueWhiteYellow	5 Boxes of 20/case 5 Boxes of 20/case	12 lbs. 12 lbs.
Bagged Bulk/Individually	11404			12 lbs.
Bulk/Individually		Yellow		
,	11410		5 Boxes of 20/case	12 lbs.
Ragged	11110	Blue	100/case	11 lbs.
baggea	11412	${\bf O}$ White	100/case	11 lbs.
	11414	Yellow	100/case	11 lbs.
Bulk	11420	Blue	100/case	11 lbs.
	11422	${\bf O}$ White	100/case	11 lbs.
	11424	Yellow	100/case	11 lbs.
Dispenser Boxed	11500	Blue	5 Boxes of 15/case	11 lbs.
& Individually	11502	${\bf O}$ White	5 Boxes of 15/case	11 lbs.
Bagged	11504	Yellow	5 Boxes of 15/case	11 lbs.
Bulk/Individually	11510	Blue	100/case	13 lbs.
Bagged	11512	${\bf O}$ White	100/case	13 lbs.
	11514	Yellow	100/case	13 lbs.
	11516	Green	100/case	13 lbs.
	11518	Red	100/case	13 lbs.
Bulk	11520	Blue	100/case	13 lbs.
	11522	${\bf O}$ White	100/case	13 lbs.
	11524	Yellow	100/case	13 lbs.
	11526	Green	100/case	13 lbs.
	11528	Red	100/case	13 lbs.
Dispenser Boxed	11600	Blue	5 Boxes of 10/case	10 lbs.
& Individually	11602	${\bf O}$ White	5 Boxes of 10/case	10 lbs.
Bagged	11604	Yellow	5 Boxes of 10/case	10 lbs.
Bulk/Individually	11610	Blue	50/case	10 lbs.
Bagged	11612	${\bf O}$ White	50/case	10 lbs.
	11614	Yellow	50/case	10 lbs.
Bulk	11620	Blue	50/case	10 lbs.
	11622	${\bf O}$ White	50/case	10 lbs.
	11624	Yellow	50/case	10 lbs.
	Bagged Bulk Dispenser Boxed & Individually Bagged Bulk/Individually Bagged Bulk Dispenser Boxed & Individually Bagged Bulk Bulk Dispenser Boxed & Individually Bagged Bulk/Individually Bagged	Bagged 11412 Bulk 11420 11424 11424 Dispenser Boxed 11500 & Individually 11502 Bagged 11510 Bagged 11512 Inspenser Boxed 11518 Bulk 11520 Inspenser Boxed 11524 Inspenser Boxed 11600 & Individually 11602 Bagged 11610 Bagged 11612 Bulk 11620 Bulk 11620 Bulk 11620	Bagged 11412 O White 11414 Yellow Bulk 11420 O White 11424 Yellow Dispenser Boxed 11500 O White & Individually 11502 O White Bagged 11504 Yellow Bulk/Individually 11510 O Blue Bulk/Individually 11512 O White 11514 Yellow 11516 O Green 11518 Red Bulk 11520 O Blue 11524 Yellow 11525 O Green 11526 Green 11528 Red Dispenser Boxed 11600 O Blue & Individually 11602 White Bagged 11604 Yellow Bulk/Individually 11610 O White Bagged 11612 O White Bagged 11612 O White Bulk 11612 O White Bulk 11620	Bagged 11412 O White 100/case Bulk 11420 Blue 100/case Bulk 11420 Blue 100/case 11422 O White 100/case 11424 Yellow 100/case 2 White 100/case 1150case 8 Individually 11502 O White 5 Boxes of 15/case 8 Bagged 11510 Blue 100/case 8 Bulk/Individually 11510 Blue 100/case 8 Bulk/Individually 11512 O White 100/case 11514 Yellow 100/case 8 Bulk 11520 Blue 100/case 8 Bulk 11520 Blue 100/case 11524 Yellow 100/case 11524 Yellow 100/case 11524 Yellow 100/case 8 Individually 11602 White 5 Boxes of 10/case 8 Individually 11602 White 50/case 8 Bulk/Individually 1161













Bulk Packaging



"PolyWear® Gowns were a great surprise for our vets regarding the ease of putting them on and the disposable protection they offered"

~ Southeast Equestrian Hospital

~ East Coast Industrial Distributor

"PolyWear® Gowns are sure a great item for

repackaging into Avian Flu Preparedness Kits due to the colors offered and the donning and doffing ease."

VR® Barrier Products for the **Health Care Environment**

For over twenty-five years VR® Protective Wear has proven itself as a viable alternative to vinyl and a variety of other materials that have been traditionally used in a multitude of industries. With the introduction of the VR® Sleeve Glove over five years ago the popularity of VR® products in the Healthcare environment has steadily increased. The Healthcare industry's awareness of VR's lightweight comfort and strength is just beginning to take hold and the demand continues to grow for VR® Gowns, Sleeves, Aprons and Foot Wear. New to the list are the introduction of the Thigh High Boots and the Jump Suit.

VR® material offers strong, impervious protection to fluids and pathogens as well as many chemicals. It has earned it's place as a comfortable solution to many applications in and around the Healthcare workplace that require protection from contaminants.

Innovative VR® protective wear is used throughout many healthcare facilities such as:

- Sterile Processing (SPD)
- Surgery (OR)
- Environmental Services (EVS)
- Emergency (ER)
- Obstetrics and Gynecology (OB-GYN)
- Housekeeping
- Chemo
- Intensive Care Unit (ICU) • Lab
- Burn Unit
- Nutrition and Dietetics
- Critical Care
- Maintenance Engineering
- Bio Med





VR® Aprons: Pages 8–13



Bulk packaging for 42416



VR® Barrier Products for the **Health Care Environment**



PolyWear® Disposable Gowns: Pages 24–27

VR® Sleeve Gloves: Page 15



VR® Sleeves: Page 14



VR® Thigh-High Boots: Page 18



VR® Shoe & Boot Covers: Pages 16–17

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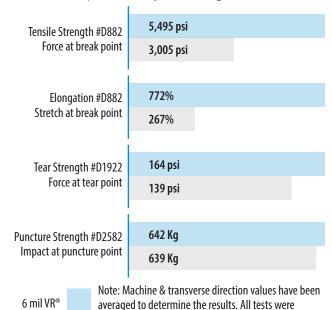
VR® Gowns: Pages 4–7

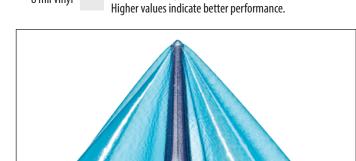
VR® Product Evaluation & Information

Physical Properties

8 mil vinyl

Independent physical performance tests prove that VR® is superior to vinyl. The chart below compares a 6 mil VR® material to a heavier 8 mil vinyl material, demonstrating conclusively that VR® material outperforms vinyl in all categories.





conducted using ASTM procedures and measurements.

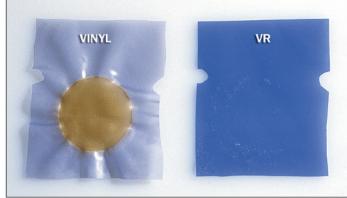
VR® has superior puncture resistance compared to vinyl.

Biological Contaminant Resistance

Personal protective clothing made from VR® film material offers a natural non-stiffening resistance to animal fat and fat-containing fluids. VR® has a unique lustrous finish that is easy to clean for reuse. Fats, oils and other biological contaminants can be easily removed by wiping with a damp cloth, or by washing or rinsing at water temperatures no higher than 180° F. A liquid washing detergent is most effective as a degreasing and cleaning agent. Regular sanitizing procedures using standard chlorine bleaching agents are recommended for cleaning and decontaminating VR® products. After cleaning, VR® products can be hung to drip dry in ambient temperatures or put into a machine dryer that has an air (cool) cycle–heat cycles should not be used and are not recommended.

Chemical Contaminants

In comparative independent lab tests, VR® has been proven to be equal or superior to PVC (vinyl) and other alternative materials in chemical resistance–confirming exceptional chemical resistance of VR® to industrial concentrations of hydrofluoric, hydrochloric, sulfuric, and nitric acids under ambient conditions. The lab tests demonstrated that VR® Protective Wear provides excellent protection against accidental exposure or direct contact with hazardous chemicals. Tests were conducted with VR® and vinyl over a 24-hour period. VR® material tested in 4 to 12 mil thickness did not suffer any catastrophic failure (liquid penetration). Vinyl protective wear tested at the same time suffered catastrophic failure when exposed to sulfuric acid.



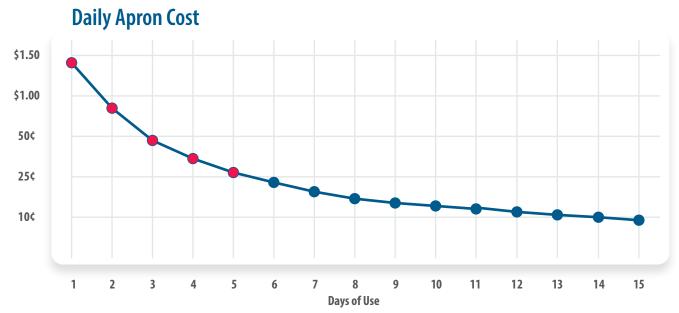
Sample test with sulphuric acid on vinyl and VR®.

Under the current ANSI (American National Standards Institute) Standard for governing performance requirements for protective clothing, VR® Protective Wear is classified as Partial Body Chemical Protective Clothing. The ANSI prescribed tests are for much shorter periods of exposure than the tests conducted by the independent laboratory performing the tests of VR® Protective Wear. VR® and vinyl were also tested for relative resistance to vapor transmission. VR® was superior to vinyl in vapor transmission resistance. In exposure to sulfuric acid, VR® revealed no evidence of vapor transmission over a 24-hour observation period while vinyl had a catastrophic failure in less than 17 hours.

Contact PolyCo for more information about specific chemical contamination resistance.

Climate Controlled Work Environment

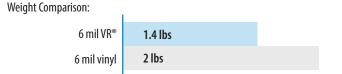
VR® film material is especially adapted to cold temperature controlled work environments. VR® material remains soft and supple even at temperatures well below freezing. VR® does not degrade, cold-crack, or become brittle from low temperature use or from exposure to fat, oils, and fat-containing fluids.



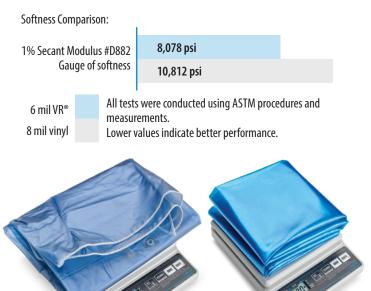
Initial cost of apron: \$1.40 each

- Average wear life of PVC apron: 5 days
- Average wear life of VR® apron: 15 days

Users report average wear life of VR® aprons to be 2x to 6x longer than PVC aprons when used with normal cleaning & handling.



VR® is 30% lighter than comparable vinyl.



VR® weighs 30% less than vinyl.

Softness & Weight

In comparative independent lab tests, VR® has been proven to be softer than vinyl (see chart above). By weight comparison of both VR® and vinyl, the same quantity of both materials show VR® to be 30% lighter than vinyl. A softer feel and lighter weight make VR® a more comfortable product to wear for long periods of time over vinyl.

Wear Life

The wearing life and reusability of a personal protective garment is essential to many applications. End users nationwide have documented that VR® is more durable than vinyl and many other traditional materials. As the Apron Wear Life Comparison Chart (at the right) illustrates, a cost savings of over 65% a day can be achieved by replacing vinyl with VR®. In this study, VR® and vinyl aprons are assumed to be equal in cost with the wear life of vinyl limited to five days and the wear life of VR® lasting up to 15 days. The cost of vinyl and VR® remains level at 28¢ a day through the first five days with the cost of VR® declining significantly to 9.4¢ a day.

VR® Product Evaluation & Information

Disposal Cost

In analyzing the cost benefits of replacing vinyl with VR®, attention must be given to the cost-avoidance or waste collection savings achieved from VR®'s extended wear life. VR®'s lighter weight (up to 50% less than comparable vinyl) provides additional savings in annual waste disposal costs. For example: A plant has 500 employees each wearing one grommeted 8 mil 45" vinyl apron per week for a total usage of 25,000 vinyl aprons. The plant replaces these vinyl aprons with grommeted 6 mil 45" VR® aprons and as a result now uses only 8,333 VR® aprons annually. With the VR® replacement, the plant's total annual apron disposal cost has been greatly reduced.

Recycling Cost Benefit

VR® is derived from polyolefin plastomer resins that incorporate a new metallocene catalyst technology. Exhibiting very attractive recycling properties, VR® can be blended by most poly film extrusion companies. VR® waste material that is clean and unadulterated (no foreign materials present) commands a premium price from recyclers and film re-processors. The strong bonding and reprocessing qualities of VR® make for excellent recyclability. For example, using the previous illustration, a plant replacing 25,000 vinyl aprons a year with 8,333 VR® aprons can recapture approximately \$325.00 (at 15¢/lb.) of the VR® apron cost through a recycling program. Note: These are estimated gross recycling revenues that would contribute to a plant-wide recycling program. Contact PolyCo for more information and guidance in developing a recycling program.

Comfort and Protection

The wearing of VR® personal protective clothing enhances compliance with emerging OSHA ergonomic standards and guidelines. The softness and lighter weight of VR® contributes to better wearing comfort for the employee during the course of a long work day. Better comfort means that employees will be more attentive to quality and productivity, translating into an economic gain for employers. VR® is odorless and non-toxic. Unlike traditional vinyl, which contains carcinogenic plasticizers that can migrate resulting in material brittleness and surface degradation, VR® is chemically inert and remains stable under conditions of reuse. The innovative design and variety of VR® personal protective wear provides customers with a broad choice of coverage and protection. For optimum comfort, protection and value, VR® is available in many variations of protection as shown in this catalog.

Environmental Safety

PolyCo certifies that VR® personal protective clothing film is approved for direct food contact according to the FDA's Code of Federal Regulations (21CFR175.300) and is formulated in compliance with the appropriate food additive regulations and guidelines of the USDA for use in direct, prolonged contact with food, meat or poultry products. VR® contains no toxic substances or plasticizers and can be safely land-filled or incinerated with no harm to the environment. If incinerated, VR® product waste emits only nontoxic carbon dioxide and water. Field test comparisons conducted by end users have proven conclusively that VR® Protective Wear is more user friendly– employees enjoy the lighter weight and brilliance of VR® colors. End users have also discovered that VR® is easier to clean and actually gets softer while retaining its strength after repeated uses. UDSA's HACCP rule includes hygiene requirements related to personal protection apparel. "Reusable disposable items with obvious wear will have to be changed more often." Under OSHA standard 1910.132, personal protective equipment should be used when hazards to processes or environment, chemical hazards, radiological hazards, or mechanical irritants are encountered in a manner capable of causing injury or impairment to employees through absorption, inhalation, or physical contact. Under these standards, employers are required to analyze their work practices to determine if hazards are present, or are likely to be present, that will necessitate the use of personal protective equipment. Under 1910.132, OSHA also mandates that defective or damaged PPE shall not be used. Reuse of personal protective clothing that becomes brittle and suffers surface alteration after several washes and rinses could potentially violate this OSHA mandate.

VR® Markets

VR® has proven to be a superior replacement for traditional protective apparel used in industries where biological, chemical, and other contaminants pose a significant danger to employees and manufactured products.

Food Processing

VR® Aprons, Sleeves and Gowns have become increasingly popular as cost-effective replacements for traditional vinyl protective apparel in the Food Processing Industry:

Red Meat & Poultry Fisheries & Seafood Sausage Makers Dairy Operations Produce "Further Processors" Confectioners Beverage Producers Historically, vinyl aprons, sleeves, and coat aprons (gowns) used for employee protection have demonstrated limited wear life due to the erosion of the vinyl's plasticizers (softening agents). This erosion is caused by one or more of the following reasons:

- a) Frequent Use where the vinyl garment is continually exposed to animal fats and oils;
- b) Repeated Cleaning or Washing; and
- c) Tearing and Cracking from cold work environments.

Since VR® Protective Wear Aprons, Sleeves, and Gowns do not contain plasticizers, their wear life is 3-10 times that of vinyl. This is important to the Food Processing Industry where frequent use and repeated cleaning of protective wear is usual and customary. Another advantage of VR® in the Food Processing Industry is VR®'s lighter weight and softness. Since laboratory studies of VR®'s physical properties have revealed the superiority of VR® to vinyl in strength and durability, VR®'s popularity as a vinyl replacement has continued to grow (4 mil VR® is equal to 6 mil vinyl and 6 mil VR® is equal to 8 mil vinyl). The lighter weight is more comfortable and is less noticeable to the employee during a long workday.

Critical & Controlled Environments

VR® Die-Cut Aprons, Gowns, Sleeves, Boots and Sleeve Gloves are especially adaptable to the protective requirements of critical environments:

Semiconductor Chip Manufacturing Pharmaceutical Laboratories and Manufacturing Aerospace Cleanrooms Food/Biotech Cleanroom Environments Nuclear Waste Disposal

In Particle and Electrostatic Discharge Controlled Environments where chemical resistance of impervious garments is essential, VR® has proven to be superior to traditional vinyl garments. For example, semiconductor cleanrooms work with acid chemicals that pose a significant danger to employees not properly protected with quality, chemical-resistant protective wear. Because of it's exceptional chemical resistance, low particle count, and surface resistivity, VR® protective apparel is rapidly becoming the product of choice in the semiconductor industry. Contact PolyCo for specific data regarding particle and resistivity levels of typical cleanroom packaged VR® Protective Wear. In critical environments where low-temperature climate control is important, VR® excels with its cold crack resistance. Unlike vinyl, VR®'s softness and durability is not compromised by low temperature work environments and continues to provide comfortable protective wear even in the coldest operating temperatures. With VR®'s low attraction to radioactive particles, Nuclear Power Plant facilities favor the use of VR® Boots and Gowns over vinyl protective wear in the handling and management of radioactive contaminated materials.

Healthcare

VR® is specified as a durable barrier requirement in Critical Environments where there is the potential for biological contamination from bloodborne pathogens. VR® Protective Gowns, Sleeve Gloves, Aprons, Boots, and Sleeves are used in Hospital Sterile Processing, Central Services, Clinical Laboratories, Outpatient, Surgical and other hospital critical care departments.

Manufacturing

Because of the exceptional physical and design attributes of VR® Protective Wear, product manufacturers seeking improved personal protection for their employees from chemical exposure and other toxic and nontoxic contaminants are pleased with the cost-effective performance of VR® compared to other personal protective garments. The ease of cleaning, strength, durability, lightweight comfort, and low price of VR® Protective Wear are attributes that manufacturers and processors prefer or require when specifying employee personal protection. From Automotive to Waste Processing, industries throughout the world are recognizing that VR® Protective Wear is in a class by itself.

VR® Custom Products

VR® is a proprietary material of PolyConversions, Inc., and is being developed into many products formerly dominated by PVC (vinyl) and other materials.

The Many Advantages of VR®

Puncture Resistance Tear Resistance Tensile Strength Elongation Natural Softness Recyclability

All make for a replacement material of choice in an age where environmental and ergohnomic concerns, combined with long-lasting cost-effectiveness are paramount in new product design.

PolyConversions Manufacturing

Our Facility

The growing demand for VR and PolyWear Personal Protective Wear has led PolyCo to expand and relocate its operations to a new modern plant facility located in Champaign, Illinois. With this move and the addition of new production lines and state-of-the-art manufacturing equipment, we have been able to accommodate the increasing demand from the food processing, industrial, and medical markets for personal protective wear made in the USA. As industry demand for PolyCo's personal protective wear continues to grow, we are prepared to respond through additional expansion and improvements to our production capacity.











Our Quality Control

As an FDA registered facility, PolyCo has incorporated in its operations a quality system standard that reflects that high level of control and oversight required of FDA Class 2 product manufacturers. Quality is maintained through constant testing and performance validation of product in both raw and finished form. Utilizing advanced MRP software and statistical process control we continually monitor these high regulatory standards. Pride in workmanship and exceptional quality has been a tradition since PolyCo was founded in 1993.







PolyConversions, Inc.
3202 Apollo Dr., Champaign, IL 61822
www.polycousa.com • info@polycousa.com
Tel: 888.893.3330 • Fax: 217.893.3003

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